



USER MANUAL

A step-by-step user guide for the
installation of VanPlugs



DISCREET ELECTRIC HOOK-UP CONNECTIONS

Simply clamps into the
grill, adhesive free

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INSTALLATION INSTRUCTIONS

1



T5/5.1

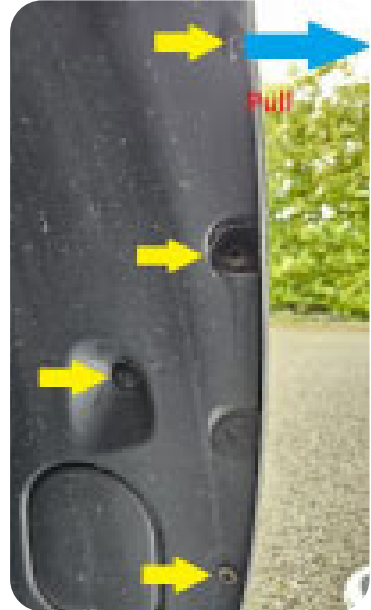
Unscrew the plastic fixings along the top then pull the grill towards you to release the clips along the bottom edge.

T6/6.1

Remove the three trim clips and the battery divider screw on the top of the grill.

You can either work on the Grill here or release the bottom clips to remove the grill from the Bumper. To do this you will need to remove the bumper. This is the preferred method.

2



Unscrew the two T25 screws under the wheel arch and the two trim studs. Release the side panels of the bumper from the wings by gently pulling them outwards.

3



Unscrew the two T25 screws from underneath the front of the bumper, behind the small mud flap

Ideally with a second person, pull the bumper forward, remembering to disconnect fog light connectors and washer pipes if fitted.

Unclip the grill from the bumper. Turn the Grill over on a bench using a flat screwdriver release the clips holding the badge in place.

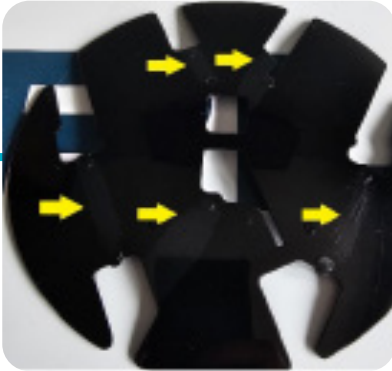
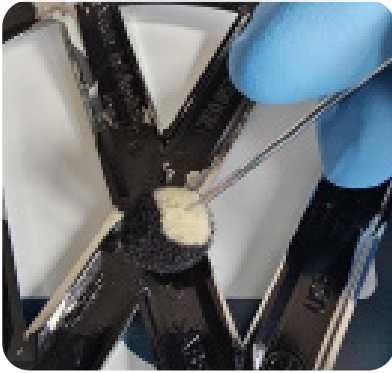
4



Once removed, take the badge and trim the long plastic location tabs so that the badge can sit flat on a surface.

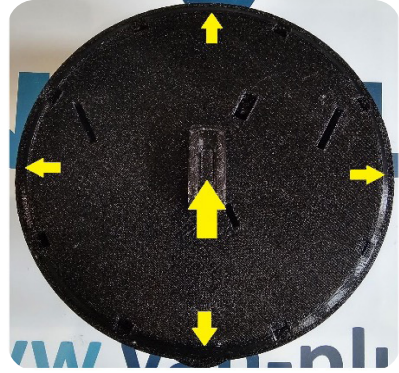
Degrease & prime the rear of the badge and the small arease where the mask plate are covered by the badge.

5



Apply adhesive to the areas that will line up with the backplate first. Carefully line up, press into place and allow to cure. Be careful not to use too much adhesive, as it will seep onto the visible area.

6



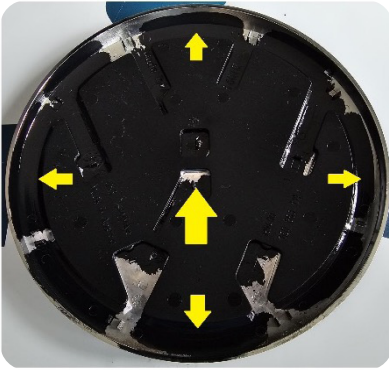
Apply primer to the outer edge of the Van-Plug face and in the centre as shown

7



Once cured, apply adhesive to the remaining outer ring on the underside and in the centre as shown.

8



Press the badge firmly onto the face of the Van-Plug and tape down until the adhesive has cured.

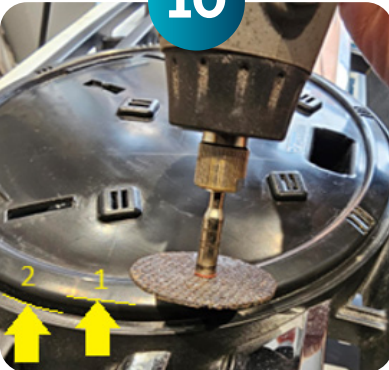
9



(On the T5.1 they will need to be cut back to 3mm maximum). Use snips or a multi-tool to cut them back.

You will now have a grill that looks like this.

10



Using a mini disc cutter, remove the first section of the badge retaining plate. Cut to the edge marker '1' first

11



This will leave you with the vertical surface and make it easier to remove separately.

Remove the remaining plastic by cutting close to the angle '2'. Then you can melt the remaining burrs, by pressing the disc onto them.

12



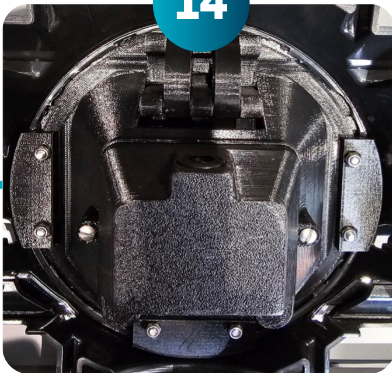
Using a round edge file, smooth out the edges, leaving between 3-6mm of flange.

13

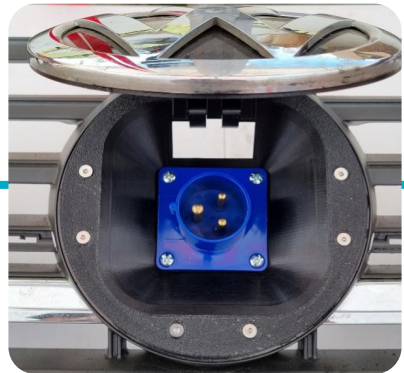


This is what you will have remaining, to fit the Van-Plug clamps to.

14



Remove the clamps and 'hook' the top locator into place, then add the three clamps.



Do not overtighten the nylon nuts.